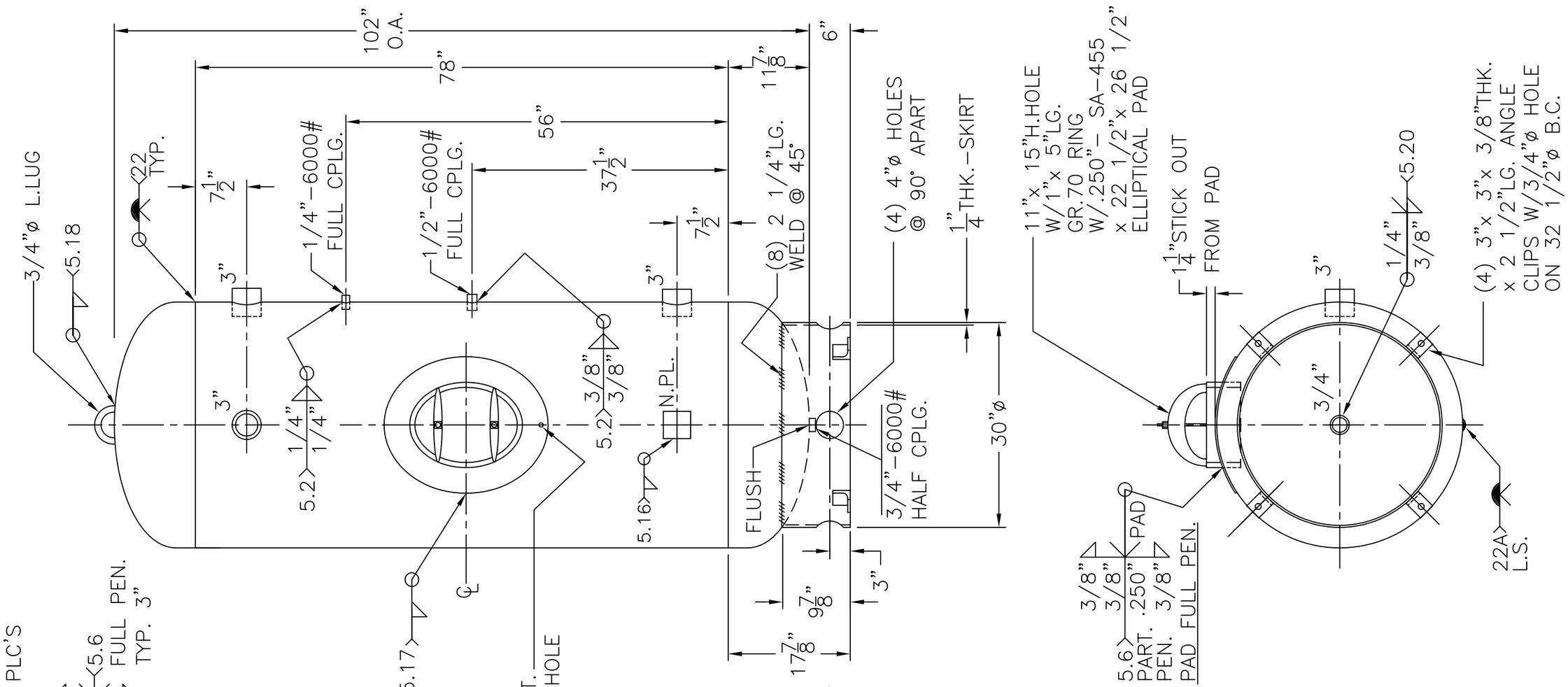

NOTE: 1) PRE HEAT ALL WELDS TO 150°F.
2) HYDRO @ 717 PSIG. MIN.

SHELL / HEADS	.500" SA-516-70 2:1 S.E.	
	(.485" MIN.)	
	.500" SA-516-70	
M.A.W.P.	550 PSIG. @ 180 °F	
M.D.M.T.	-20 °F @ 550 PSIG.	
ASME. SECTION VIII	DIV. 1, 2004 ADD 2004	
X-RAY: RT-2 100% L.S. & SPOT G.S.		
GALLONS: 400	WT. 2083 LBS.	
SERIAL NO.		
N.B.		

0-36-VK-400-R	REV.
	DATE: 5-13-05
FOR: HANSON STANDARD	
VERT. AIR TANK	
SURFACE AREA = 82.9 SQ. FT.	
INSIDE: EPOXY LINED	
OUTSIDE: PRIME	
CAD-"B" SIZE UNDER "0"-SERIES	
BY: J.G.	SCALE:3/4"=12"

ROY E. HANSON JR. MFG.
1924 COMPTON AVE.
LOS ANGELES, CA 90011