



NOTE: 1) PRE HEAT ALL WELDS TO 150°F.
 2) HYDRO @ 715 PSIG. MIN.

SHELL / HEADS	.500" SA-516-70 2:1 S.E. (.488" MIN.)
	.500" SA-516-70
M.A.W.P.	550 PSIG. @ 400 °F
M.D.M.T.	-20 °F @ 550 PSIG.
ASME. SECTION VIII	DIV. 1, 2001 ADD. 2002
X-RAY:	RT-4 100% L.S. & SPOT G.S.
GALLONS:	400
WT.	1841 LBS.
SERIAL NO.	
N.B.	

36-VK-400-R	REV. 12-19-02
	DATE: 9-9-81
FOR: HANSON STANDARD VERT. AIR TANK	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
CAD-"B" UNDER "STD"-SERIES	
BY: E.S.	SCALE: 3/4" = 12"
ROY E. HANSON JR. MFG.	
1924 COMPTON AVE. LOS ANGELES, CA 90011	